

## Clamp holder for steps and walking gratings to mount on “roundedhead” profile, adjustable between 0 – 40 degree

### Version:

Aluminium

Brackets, length 210 mm in AlMgSi 0,5  
Mounting- and angle-part in AlMg3 (Thickness 3 mm)

Artikel-Nr.: LA-1550

### Illustration:



### Description:

Clamp holder to mount steps and walking gratings on “roundedhead” profile (like Kalzip, Bemo and similar). Designation according to the expert regulations of the German plumbing crafts

### Contents each clamp holder:

- 2 pcs. brackets
- 1 pc. mounting part
- 1 pc. angle-part (2 oblong holes and perforated scale)
  
- 2 pcs. screws – size: M8 x 35
- 2 pcs. carriage nuts – size: M8
- 3 pcs. screws – size M8 x 25
- 3 pcs. carriage nuts – size: M8

**Packing unit:** 10 pcs.

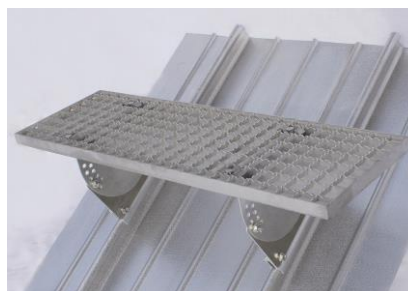
Mount clamp holder on the “roundedhead” seam of metal roofing. For roof pitches between 0 - 40 degrees.

To meet the EN – 516 requirements (European standards) you have to make sure, that the distance between each holder is not bigger than 80 cm, resp. 31.5 inches. The clip distance on the sub-construction of the roof, has to comply according to the regulations of the German plumbing crafts. The clamp holders have to be mounted on the at least 65 mm resp. 2.56 inches high “rounded-head” seam and only at the areas of the fixing- or sliding-clips.

Older roofs have to be audited before mounting, to check if the double-standing-seams are damaged or if the sub-construction is broken resp. spoiled somehow. It is necessary, that the seams are absolutely intact!

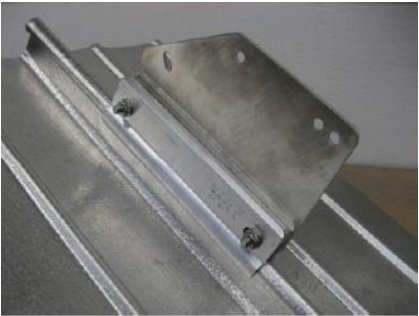

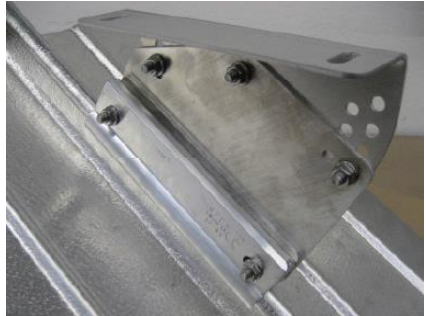


### Assembly example:



## Clamp holder for steps and walking gratings to mount on “roundedhead” profile, adjustable between 0 – 40 degree

### Mounting:

<p>Mount the clamp holders only at the areas of the fixing- and sliding-clips.</p> <p>At first, pre-mount the brackets on the mounting part. Place brackets that the lug shows transposed to the inside.</p> <p>You will now find a parallel gap which fit's completely onto the “roundedhead” seam.</p> <p>The mounting part has to be placed on the right side of the brackets. The sloped side of mounting part has to show upside.</p>	<p>Second step: fix the upper angle-part at first with the middling screw. The upper angle-part always shows to the left and is fixed above the brackets.</p> <p>Now you can adjust the roof pitch by means of the perforated scale with an interval of 5 degrees.</p> <p>Make sure that the steps do not drift in direction of the width by more than 3 degrees to the horizontal rule.</p> <p>Now, place another screw on the oblong hole for additional fixation.</p>	<p>Every single screw has to be checked safely to ensure its fixation. To mount the brackets hold the screws M8 and tighten its nuts with a torque of at least 50 Nm.</p> <p>Mount the clamp holder and screws after 2 weeks and tighten again if necessary.</p> <p>Clamp holders are only usable for appropriate steps and walking gratings with a maximum width of 25 cm resp. 9.84 inch! Steps and walking gratings have to be accredited by the European standard EN 516-1 to ensure its safety!</p>
		

**Note:** Our clamp holders have no approval for emergency escape routes!  
 Not suitable for any kind of security-harness or safeguard equipment!  
**For walking gratings with bigger sizes, we can help you with a customized solution.**

If you have further questions or if you need any assistance, please contact us.

Please note our large product range around metal roofs: snow retention systems, step brackets, solar holders and our program about clips. Further informations you will find on our homepage.